

Tender specification:

All doors comply with the following standards and regulations:

Lift Directive 2014/33/EU EN 81-20/50

Car doors, three-panel, telescopic, side-opening, K3R/L

<u>Transom:</u> designed as closed box construction with side walls for a high degree of stability and protection against falling dirt, made of zinc-magnesium coated plate for maximum corrosion resistance

<u>Tracking rails:</u> rolled from 3 or 4 mm sheet steel, subsequently galvanised; adapted to the roller and kicking roller geometry

<u>Rollers:</u> of two-component plastic, at least 65 mm diameter, with sealed ball bearings, designed for high durability with simultaneous low rolling noise

<u>Kicking rollers:</u> of plastic with eccentric bolt, are positioned positively on the tracking rails to ensure a smooth running of the door panels

<u>Door panel/hanger connection:</u> with the aid of eyebolts, thus door panels steplessly adjustable in terms of height and depth

<u>Skate system:</u> as moving expansion skate with third bracket for the actuation of the restrictor mechanism / zone locking required in accordance with EN 81-20:

<u>Door panels:</u> double-skin, made of zinc-magnesium coated plates, immediately ready for painting without any preparations

<u>Drive</u>: low-maintenance synchronous belt drive consisting of DC gear motor in IP 54 with Siemens AT 40 controller and corresponding transformer, three default operating profiles

<u>Guide shoes:</u> two independent guide shoes (each 100 mm long, 3 mm thick) with plastic sliders, which can be replaced without removing the door panels; every guide shoe each with two fastening screws and two set screws for being able to appropriately adjust the panels in the running direction; the guide shoes are directly fastened in the lower area of the door panel via screws with the door panel and the welded U-sheet channel

<u>Sill:</u> Aluminium profile sill with max. 7 mm wide grooves in order to prevent the ingress of grit, pebbles or others, which could result in door failures

<u>Toe guard:</u> 750 mm long, made of zinc-magnesium coated sheet steel, with the strength according to EN 81-20

OPTIONS:

<u>Track rollers:</u> High-performance rollers made of cast polyamide for installations subject to high traffic and extremely heavy loads, minimum diameter 65 mm

<u>Door panels:</u> visible side clad with stainless steel 1.4301 (AISI 304), 240 grit / leather pattern / linen pattern / rhombus pattern / special material

Door panels: powder-coated according to RAL

<u>Door panels:</u> as glass door panels framed on all sides, clad with stainless steel 1.4301 (AISI 304), on the front and back; glass flush-mounted with the frame to avoid injuries; base height selectable variable

<u>Door panels:</u> as full glass door panels, held at top and bottom by aluminium fittings clad with stainless steel; closing edge at least 20 mm thick

<u>FingerGuard System:</u> To prevent fingers and hands of children from getting caught at glass doors, landing doors are equipped with the "FingerGuard" system which consists of two components: Detectors at the door panels, braking circuit at the AT 40 door drive; this results in a recognition of fingers or other objects on the glass pane before drawing them in and causes an immediate stoppage of door movement

Sill: as aluminium solid sill for loads of up to 10 tons

<u>Sill:</u> made of stainless steel 1.4301 (AISI 304), consisting of rolled profile on a base plate (2.0 mm thick), covered with a folded cover plate (3.0 mm thick), guide grooves cannot be seen when door panels are closed; wheel load 1.8 tons